## **AMENDMENTS TO THE CLAIMS**

Docket No.: 05129-00116-US

Claims 1-10 (Canceled)

- 11. (Currently Amended) A process for recovering at least one polymer in solution in a solvent which comprises consists essentially of precipitating by means of a non-solvent introduced gradually into the solution to form the precipitation medium, wherein:
- in the course of the introduction of the non-solvent into the precipitation medium, there is first a phase separation (into a continuous phase rich in solvent, in which the polymer is dissolved, and into a disperse phase, consisting of droplets rich in non-solvent) and then there is a phase inversion (the continuous phase then becoming the phase rich in non-solvent, and the disperse phase becoming the phase rich in solvent containing the dissolved polymer)
- the non-solvent is initially introduced into the precipitation medium in liquid form only and in a quantity (Q') which is not zero but is less than the quantity (Q) required to bring about the phase inversion, and the remaining quantity of non-solvent is subsequently introduced into the precipitation medium as a flow in which the vapor fraction is predominant,
- when a phase separation agent is used in the precipitation medium, the solution of polymer to be precipitated is substantially free of this phase separation agent at the time of phase inversion.
- 12. (Previously presented) The process according to claim 11, wherein the polymer is PVC, the solvent is MEK (methyl ethyl ketone) and the non-solvent is water.
- 13. (Previously presented) The process according to claim 11, wherein the quantity Q' is greater than or equal to 50 % (by volume) of the quantity Q.
- 14. (Previously presented) The process according to claim 11, wherein the introduction time of the quantity Q' into the precipitation medium is greater than or equal to 10 minutes.

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15. (Previously presented) The process according to claim 11, wherein all the non-solvent introduced into the precipitation medium after the quantity Q' has been introduced into it is in vapor form.

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16. (Previously presented) The process according to claim 11, wherein the solvent and the non-solvent form an azeotrope and the total quantity of non-solvent introduced in vapor form is sufficient to allow the azeotropic distillation of the solvent.

## 17. (Cancelled)

- 18. (Previously presented) The process according to claim 16, wherein the precipitation medium comprises two different dispersants of which one has a greater affinity for the non-solvent (dispersant I) and the other has a greater affinity for the solvent (dispersant II).
- 19. (Previously presented) A process for recycling at least one article based on at least one polymer which comprises:
- a) optionally shredding the article into fragments with an average size of 1 cm to 50 cm,
- b) contacting the article or the article fragments with a solvent able to dissolve the polymer and
- c) recovering the polymer in solution using a process according to claim 11.
- 20. (Previously presented) The process of recycling according to claim 19, which is a closed loop process in which the solvent and the non-solvent are regenerated at least in part by decantation, and wherein a phase separation agent is present at least in part during the said decantation but is substantially absent during the precipitation of the polymer.
- 21. (Previously presented) The process according to claim 20, wherein the phase separation agent has a greater affinity for the solvent than for the non-solvent and is substantially removed from the regenerated solvent before the polymer is dissolved.

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22. (Currently Amended) A process for recovering at least one polymer in solution in a solvent which comprises consists essentially of precipitating by means of a non-solvent introduced gradually into the solution to form the precipitation medium, wherein:

- in the course of the introduction of the non-solvent into the precipitation medium, there is first a phase separation (into a continuous phase rich in solvent, in which the polymer is dissolved, and into a disperse phase, consisting of droplets rich in non-solvent) and then there is a phase inversion (the continuous phase then becoming the phase rich in non-solvent, and the disperse phase becoming the phase rich in solvent containing the dissolved polymer)
- the non-solvent is initially introduced into the precipitation medium in liquid form and in a quantity (Q') which is not zero but is less than the quantity (Q) required to bring about the phase inversion, and the remaining quantity of non-solvent is subsequently introduced into the precipitation medium as predominately a vapor flow,
- when a phase separation agent is used in the precipitation medium, the solution of polymer to be precipitated is substantially free of this phase separation agent at the time of phase inversion.
- 23. (Previously presented) The process according to claim 22, wherein the polymer is PVC, the solvent is MEK (methyl ethyl ketone) and the non-solvent is water.
- 24. (Previously presented) The process according to claim 22, wherein the quantity Q' is greater than or equal to 50 % (by volume) of the quantity Q.
- 25. (Previously presented) The process according to claim 22, wherein the introduction time of the quantity Q' into the precipitation medium is greater than or equal to 10 minutes.
- 26. (Previously presented) The process according to claim 22, wherein all the non-solvent introduced into the precipitation medium after the quantity Q' has been introduced into it is in vapor form.
- 27. (Cancelled)
- 28. (Cancelled)

29. (Cancelled)

30. (New) The process according to claim 22, wherein the solvent and the non-solvent form an azeotrope and the total quantity of non-solvent introduced in vapor form is sufficient to allow the azeotropic distillation of the solvent.

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- 31. (New) The process according to claim 30, wherein the precipitation medium comprises two different dispersants of which one has a greater affinity for the non-solvent (dispersant I) and the other has a greater affinity for the solvent (dispersant II).
- 32. (New) A process for recycling at least one article based on at least one polymer which comprises:
- a) optionally shredding the article into fragments with an average size of 1 cm to 50 cm,
- b) contacting the article or the article fragments with a solvent able to dissolve the polymer and
- c) recovering the polymer in solution using a process according to claim 22.
- 33. (New) The process of recycling according to claim 32, which is a closed loop process in which the solvent and the non-solvent are regenerated at least in part by decantation, and wherein a phase separation agent is present at least in part during the said decantation but is substantially absent during the precipitation of the polymer.
- 34. (New) The process according to claim 33, wherein the phase separation agent has a greater affinity for the solvent than for the non-solvent and is substantially removed from the regenerated solvent before the polymer is dissolved.

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